# HALO OK Trace-Level Oxygen Analyzer

| GASES & CHEMICALS | CEMS | ENERGY | SEMI & HB LED | ATMOSPHERIC | LAB & LIFE SCIENCE |
|-------------------|------|--------|---------------|-------------|--------------------|
|-------------------|------|--------|---------------|-------------|--------------------|

### Designed for trace-level oxygen analysis, the HALO OK offers:

- Industry-leading parts-per-trillion detection capability
- Unprecedented speed of response
- Wide dynamic range
- Absolute measurement (freedom from need for calibration gases)
- Low maintenance and cost of ownership
- Compact, portable package, ideal for both fixed and mobile cart installation
- Direct measurement in many matrices

## Leading Choice for Ultra-high Purity Gas Users

Detect gas quality upsets before they damage your process. Using Tiger Optics' HALO OK oxygen analyzer, you can verify oxygen impurity levels with part-per-trillion accuracy, drift-free stability and instantaneous response. You'll find our system exceptionally easy and fast to install, and effortless to maintain, with built-in zero verification. Its robust design—free of moving parts—results in an analyzer that has a high Mean Time Between Failure (MTBF) rate and a very low Cost of Ownership (CoO). With its patented catalytic conversion technique, utilizing a minute amount of hydrogen to cleanly and safely convert oxygen to moisture, the OK offers a fully laser-based solution for Continuous Quality Control of your process. Based on powerful Cavity Ring-down Spectroscopy, the HALO OK aligns with the SEMI F-112 standard for moisture dry-down characterization of gas systems. Pair the HALO OK with our HALO KA or HALO KA Max for ppt-level moisture measurement and enjoy the many advantages of profit-boosting CRDS technology for both critical contaminants.



# **HALO OK** Trace-Level Oxygen Analyzer



| Performance                            |                                |
|--|--------------------------------|
| Operating range                        | See table on next page         |
| Detection limit (LDL, 3 $\sigma$ /24h) | See table on next page         |
| Precision (1ơ, greater of)             | ± 0.75% or 1/3 of LDL          |
| Accuracy (greater of)                  | ± 4% or LDL                    |
| Speed of response                      | < 3 minutes to 95%             |
| Environmental conditions               | 10°C to 40°C                   |
|  | 30% to 80% RH (non-condensing) |
| Storage temperature                    | -10°C to 50°C                  |

#### **Gas Handling System and Conditions**

| Wetted materials                    | 316L stainless steel              |  |  |
|-------------------------------------|-----------------------------------|--|--|
|                                     | 10 Ra surface finish              |  |  |
| Leak tested to                      | 1 x 10 <sup>-9</sup> mbar l / sec |  |  |
| Gas connections                     | 1/4" male VCR                     |  |  |
| Sample inlet pressure               | 10 – 125 psig (1.7 – 9.6 bara)    |  |  |
| Sample flow rate                    | 0.5 to 1.8 slpm (gas dependent)   |  |  |
| Sample gases                        | Most inert matrices               |  |  |
| Gas temperature                     | Up to 60°C                        |  |  |
| H <sub>2</sub> supply requirements* | ~15 sccm, 20 – 125 psig           |  |  |

| Dimensions                       | H x W x D [in (mm)]                  |
|----------------------------------|--------------------------------------|
| Standard sensor                  | 8.73 x 19.0 x 23.6 (222 x 483 x 599) |
|                                  |                                      |
| Weight                           |                                      |
| Standard sensor                  | 45 lbs (20.4 kg)                     |
|                                  |                                      |
| <b>Electrical and Interfaces</b> |                                      |
| Platform                         | Max series analyzer                  |
| Alarm indicators                 | 2 user programmable                  |
|                                  | 1 system fault                       |
|                                  | Form C relays                        |
| Power requirements               | 100 – 240 VAC, 50/60 Hz              |
| Power consumption                | 450 Watts max.                       |
| Signal output                    | Isolated 4–20 mA                     |
| User interfaces                  | 5.7" LCD touchscreen                 |
|                                  | 10/100 Base-T Ethernet               |
|                                  | USB, RS-232, RS-485                  |
|                                  | Modbus TCP (optional)                |
| Data storage                     | Internal or external flash drive     |
| Certification                    | CE Mark                              |

\*H<sub>2</sub> supply (maximum 10 ppm H<sub>2</sub>O and O<sub>2</sub> impurity) is required for sample conditioning via catalytic conversion. For enhanced safety, a special model is available which uses a mixture of 3% H<sub>2</sub>/97% N<sub>2</sub> as an alternative to pure H<sub>2</sub>. See next page for detection performance specifications.



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#### Standard Model (using pure H<sub>2</sub> utility gas)

| Performance, O <sub>2</sub> : | Range       | <b>LDL⁺ (3</b> σ <b>)</b> | Precision (1ơ) @ zero |
|-------------------------------|-------------|---------------------------|-----------------------|
| In Helium                     | 0 – 0.5 ppm | 50 ppt                    | 17 ppt                |
| In Argon                      | 0 – 1 ppm   | 90 ppt                    | 30 ppt                |
| In Hydrogen                   | 0 – 2 ppm   | 150 ppt                   | 50 ppt                |
| In Nitrogen                   | 0 – 2.5 ppm | 200 ppt                   | 70 ppt                |

#### CO<sub>2</sub> Model (using pure H<sub>2</sub> utility gas)

| Performance, O <sub>2</sub> : | Range       | LDL <sup>†</sup> (3σ)                         | Precision (1ơ) @ zero |
|-------------------------------|-------------|---|-----------------------|
| In Helium                     | 0 – 0.5 ppm | 50 ppt  | 17 ppt                |
| In Argon                      | 0 – 1 ppm   | 90 ppt  | 30 ppt                |
| In Hydrogen                   | 0 – 2 ppm   | 150 ppt                                       | 50 ppt                |
| In Nitrogen                   | 0 – 2.5 ppm | 200 ppt                                       | 70 ppt                |
| In Carbon Dioxide             | 0 – 5 ppm   | 5000 ppt <sup>‡</sup> / 1000 ppt <sup>§</sup> | 300 ppt               |

#### Enhanced Safety Model (using 3% H<sub>2</sub>/97% N<sub>2</sub> mixture utility gas)

| Performance, O <sub>2</sub> : | Range       | LDL <sup>†,‡</sup> | Precision (1ơ) @ zero |
|-------------------------------|-------------|--------------------|-----------------------|
| In Helium                     | 0 – 0.5 ppm | 400 ppt            | 17 ppt                |
| In Argon                      | 0 – 1 ppm   | 400 ppt            | 30 ppt                |
| In Hydrogen                   | 0 – 2 ppm   | 400 ppt            | 50 ppt                |
| In Nitrogen                   | 0 – 2.5 ppm | 400 ppt            | 70 ppt                |

Contact us for additional analytes and matrices or information about our optional purged enclosure.

<sup>†</sup>LDL is dependent upon the quality of the sample gas and the integrity of the sampling system.

<sup>\*</sup>LDL is limited by minimum achievable  $O_2$  concentration, not by  $3\sigma$  baseline noise.

<sup>§</sup>LDL of 1000 ppt requires addition of Tiger Optics' **Zero Gas Panel** and **Linear Fit Mode**. Please contact us for more information.

U.S. Patent # 7,277,177 · U.S. Patent # 7,255,836



# **Optional Packages**

## Customize your HALO OK analyzer with these powerful add-ons:

#### Zero Gas Panel

- Inserting a purifier into the Test Path allows for verification of the analyzer's Zero Calibration
- Helps achieve lower detection limit in CO<sub>2</sub> in combination with Linear Fit Mode
- Spool pieces are included to allow insertion of purifiers with different lengths

#### Linear Fit Mode

- Linear y = a x + b fit function permits user-defined calibra-tion curves with programmable slope (a) and offset (b)
- Automatically adjusts readings to factor in dilution probes and sampling system offsets, while retaining absolute data
- Enables custom zero calibration for lower LDL in CO<sub>2</sub> in • combination with Zero Gas Panel

#### **Annual Performance Verification**

- Low-cost and easy remote verification process, with no need to return the analyzer to the factory
- Annual verification by Tiger Optics ensures that your analyzer continues to meet its original specifications
- Up-to-date Verification Certificate to comply with your QA/QC standards

#### **Installation & Commissioning Package**

**Tiger Optics, LLC** 

- On-site analyzer installation and start-up by Tiger Optics trained personnel
- Ensuring correct installation helps prevent future issues with the analyzer or your sampling system
- Gain peace of mind and save money in the long run •



Tige©ptics

Verification Certificate

Customer: The Trusted Gas Company Item: HALO 3 Serial Number: 3252-0-24 Date Tested: 4 February 2019

This certifies that Tiger Optic

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